



Dart Aerospace Ltd.
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Tel (613) 632-5200

D4956-33
Job Sheet 178394



DAC
21
9-89

Part No: D4956-33

Job Qty: 6 ea

Part Name: Wearplate Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 6/11/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A SHEETS 5,8 IPP REV:A 14.04.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		6/11/18	0.00	0.00	Start Up Waterjet		de 18/06/03
100	Waterjet	6 pcs		6/11/18	0.00	1.07	Waterjet1		de 18/06/03
110	QC	6 pcs		6/11/18	0.00	0.00	QC2 Waterjet-1		de 18/06/03
120	QC	6 pcs		6/11/18	0.00	0.00	QC8-5		38
130	Brake NC	6 pcs		6/11/18	0.00	0.18	Brake NC 1		DAC 9-89 38
140	QC	6 pcs		6/11/18	0.00	0.00	QC5		38
150	HandFinish	6 pcs		6/11/18	0.00	0.21	HandFinish4		AP 9-89 JUN 22 2018
160	QC	6 pcs		6/11/18	0.00	0.00	QC3		38
170	Packaging	6 pcs		6/11/18	0.00	0.00	Packaging3-2	FP-002	W 9-89 18-6-2
180	QC21-SA	6 Ea		6/11/18	0.00	0.00	QC21		JUN 27 2018

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Form as per dwg

140 - QC5- Inspect part completeness to step on W/O

150 - 1- After finish, coat entire top (concave) surface as per note 2 dwg D4956. TEXTURED COATING

B#: 138854

160 - QC3- Inspect Part Finish

170 - Identify as per dwg & Stock Location: _____ LOCATION : FP002

180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	4.2000 sf (.7 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	4	133	0

Part Specifications

Specifications could not be found.



Container No: S077515



Part: D4956-33

Job No: 178394

Serial No/Batch: S077515

Revision:

Inspector:

Exp Date:

Instructions:

06/04/2018

Date: 06/04/18

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DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					